



basic education

Department:
Basic Education
REPUBLIC OF SOUTH AFRICA

**SENIOR CERTIFICATE EXAMINATIONS/
NATIONAL SENIOR CERTIFICATE EXAMINATIONS**

ENGINEERING GRAPHICS AND DESIGN P2

MAY/JUNE 2025

MARKS: 100

TIME: 3 hours

This question paper consists of 6 pages.

Barcode label

DO NOT FOLD THE QUESTION PAPER IN HALF.

INSTRUCTIONS AND INFORMATION

1. This question paper consists of FOUR questions.
2. Answer ALL the questions.
3. ALL drawings are in third-angle orthographic projection, unless otherwise stated.
4. ALL drawings must be prepared using pencil and instruments, unless otherwise stated.
5. ALL answers must be drawn accurately and neatly.
6. ALL the questions must be answered on the QUESTION PAPER, as instructed.
7. ALL the pages, irrespective of whether the question was attempted or not, must be re-stapled in numerical sequence in the TOP LEFT-HAND CORNER ONLY.
8. Time management is essential in order to complete all the questions.
9. Print your examination number in the block provided on every page.
10. Any details or dimensions not given must be assumed in good proportion.

FOR OFFICIAL USE ONLY											
QUESTION	MARKS OBTAINED			$\frac{1}{2}$	SIGN	MODERATED			$\frac{1}{2}$	SIGN	RE-MARKING
1											
2											
3											
4											
TOTAL											
	2	0	0			2	0	0			2 0 0

FINAL CONVERTED MARK

100

CHECKED BY

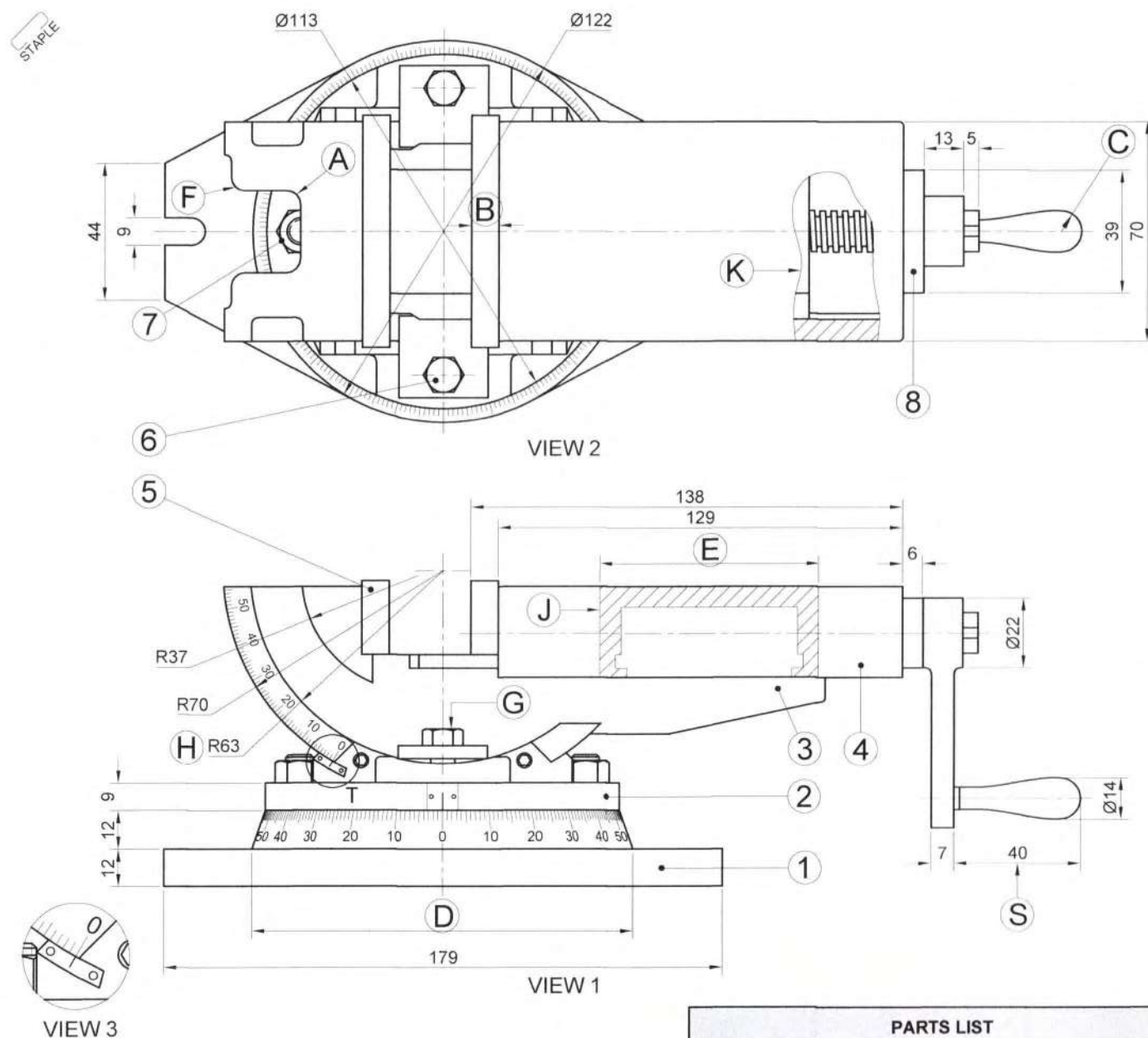
COMPLETE THE FOLLOWING:

CENTRE NUMBER

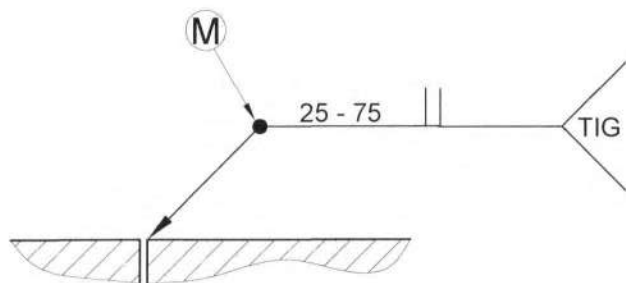
CENTRE NUMBER

EXAMINATION NUMBER

EXAMINATION NUMBER



WELDING SYMBOL



PARTS LIST			
NO.	PARTS	QUANTITY	MATERIAL
1	BASE PLATE	1	CAST IRON
2	CRADLE	1	CAST IRON
3	SWIVEL JAW	1	CAST IRON
4	SLIDING JAW	1	CAST IRON
5	JAW PLATES	2	MILD STEEL
6	M10 BOLT	2	CAST IRON
7	M12 NUT	2	TOOL STEEL
8	ELLIPTICAL BRACKET	1	CAST IRON

FILE NAME: KRJM314	DRAWING No. CLMP02	TOLERANCE: +0,23 -0,1
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DRAWING PROGRAM: AUTOCAD 2024	SCALE 1 : 3
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DRAWN BY:	ALISTER	DATE: 13/07/2024
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CHECKED BY:	ERIC	DATE: 14/08/2024
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APPROVED BY:	SAMANTHA	DATE: 05/09/2024
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CLAMPIT TOOLS CC
4020 DAISY STREET
POLOKWANE
0330
clamp.co.za cell: 090 131 4330

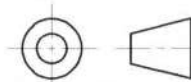
www.clamp.co.za cell: 090 131 4330

UNSPECIFIED RADII ARE R2.

TITLE:

SWIVEL VICE

HEAT TREATMENT:
TEMPERING AT 860°
WITH INDUCTION
HEATING



QUESTION 1: ANALYTICAL (MECHANICAL)

Given:

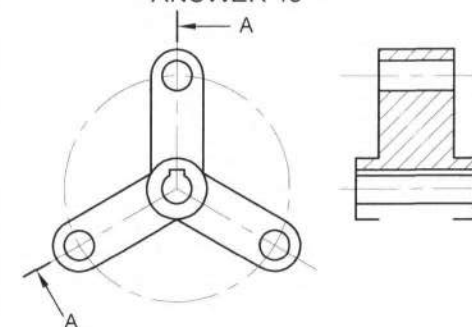
Two views of a swivel vice, a welding symbol, a parts list, a title block and a table of questions. The drawing is not presented to the indicated scale.

Instructions:

Complete the table below by neatly answering the questions, which refer to the accompanying drawing, title block and mechanical content.

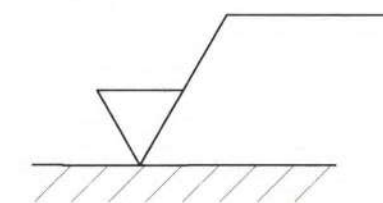
QUESTIONS		ANSWERS		
1	Who approved the drawing?	1		
2	What is the name of the company?	1		
3	Which drawing program was used to prepare the drawing?	1		
4	What projection system is indicated by the symbol in the title panel?	1		
5	From what material are the jaw plates made?	1		
6	How many M10 bolts are there in a single swivel vice assembly?	1		
7	At what temperature must the tempering be done?	1		
8	If VIEW 1 is the front view, what would VIEW 2 be called?	1		
9	What is the correct label for VIEW 3?	1		
10	Determine the complete dimensions at: A: B: C: D: E:	5		
11	Name the feature at F.	1		
12	Name the feature at G.	1		
13	If a scale of 1 : 1 was used, how would the dimension at H read?	1		
14	What type of section is shown at J?	1		
15	What type of section is shown at K?	1		
16	With reference to the welding symbol, what does M indicate?	1		
17	With reference to the welding symbol, what does '25 - 75' indicate?	25:	1	
		75:	1	
18	With reference to the tolerance, calculate the maximum and the minimum size of the dimension at S.	MAXIMUM:	1	
		MINIMUM:	1	
19	In the space below (ANSWER 19), complete, in neat freehand, the sectional view of the given mechanical part according to cutting plane A-A.	3		
20	With reference to the machining symbol in the space below (ANSWER 20), ONLY add the letters A, B and C to the symbol, in the correct position, that describe the given specifications.	3		
		TOTAL	30	

ANSWER 19



ANSWER 20

A = DIRECTION OF LAY
B = ROUGHNESS VALUE
C = METHOD

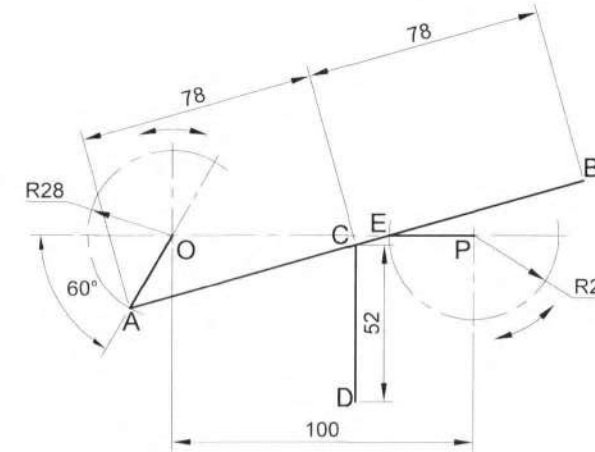


EXAMINATION NUMBER

EXAMINATION NUMBER

	T
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STAPLE



QUESTION 2: LOCI

NOTE: Answer QUESTIONS 2.1 and 2.2.

2.1 MECHANISM

Given:

- A schematic drawing of a mechanism consisting of crank OA, slotted link AB, rod CD and crank PE
- The position of centre point O on the drawing sheet

Specifications:

- Crank OA is pin-jointed to slotted link AB at A.
- End E of crank PE slides along the slot of link AB.
- Rod CD is pin-jointed to slotted link AB at C.

Motion:

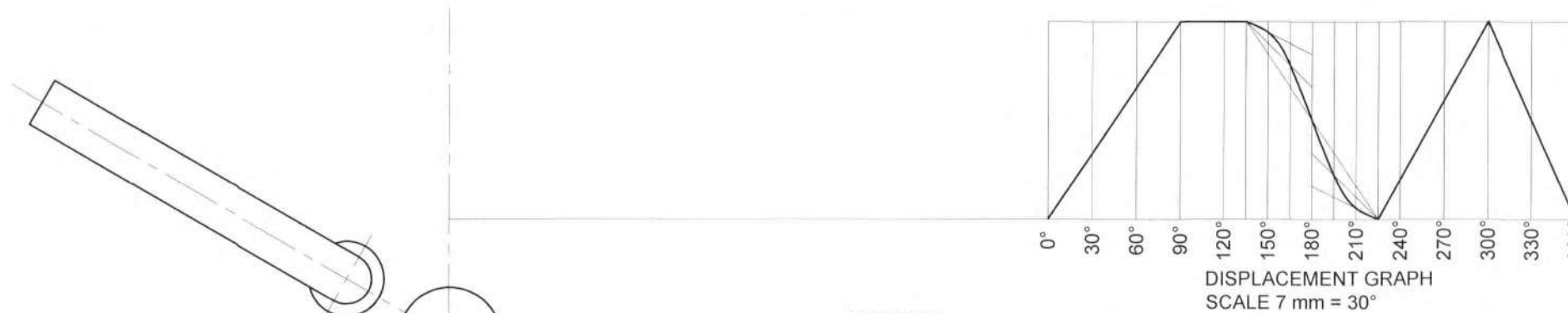
As crank OA starts its oscillation in a clockwise direction through 180° around centre point O, crank PE starts its oscillation at the same speed through 180° in an anti-clockwise direction around centre point P.

During the movement, end E of crank PE reciprocates in the slot of link AB. Rod CD remains vertical throughout the movement of the two cranks.

Instructions:

- Using centre point O, draw, to scale 1 : 1, the given schematic drawing, including the labels.
- Trace the loci generated by point B and point D for ONE oscillation.
- Show ALL construction. [20 $\frac{1}{2}$]

ASSESSMENT CRITERIA 2.1				
1	GIVEN + CL	7 $\frac{1}{2}$		
2	CONSTRUCTION	4		
3	LOCUS OF B	4 $\frac{1}{2}$		
4	LOCUS OF D	4 $\frac{1}{2}$		
PENALTIES (-)				
SUBTOTAL		20 $\frac{1}{2}$		



ANSWER
MOTION FROM 135° TO 225° :

ASSESSMENT CRITERIA 2.2				
1	CONSTRUCTION	5		
2	CAM PROFILE	13 $\frac{1}{2}$		
3	TYPE OF MOTION	1		
PENALTIES (-)				
SUBTOTAL 2.2		19 $\frac{1}{2}$		
SUBTOTAL 2.1		20 $\frac{1}{2}$		
TOTAL		40		

2.2: CAM

Given:

- The detail of a camshaft and a roller-follower at the minimum distance from the camshaft centre
- The displacement graph, correctly aligned for the given follower and camshaft

Specifications:

- The roller-follower reciprocates along the 30° centre line that passes through the centre of the camshaft.
- Roller = $\varnothing 12$
- Rotation = clockwise

Instructions:

- Project and draw the cam profile from the given displacement graph.
- Indicate the direction of rotation on the cam profile with an arrow.
- Show ALL necessary construction and projection.
- In the space provided, name the type of motion from 135° to 225° . [19 $\frac{1}{2}$]

EXAMINATION NUMBER	
EXAMINATION NUMBER	3

STAPLE

QUESTION 3: ISOMETRIC DRAWING

Given:

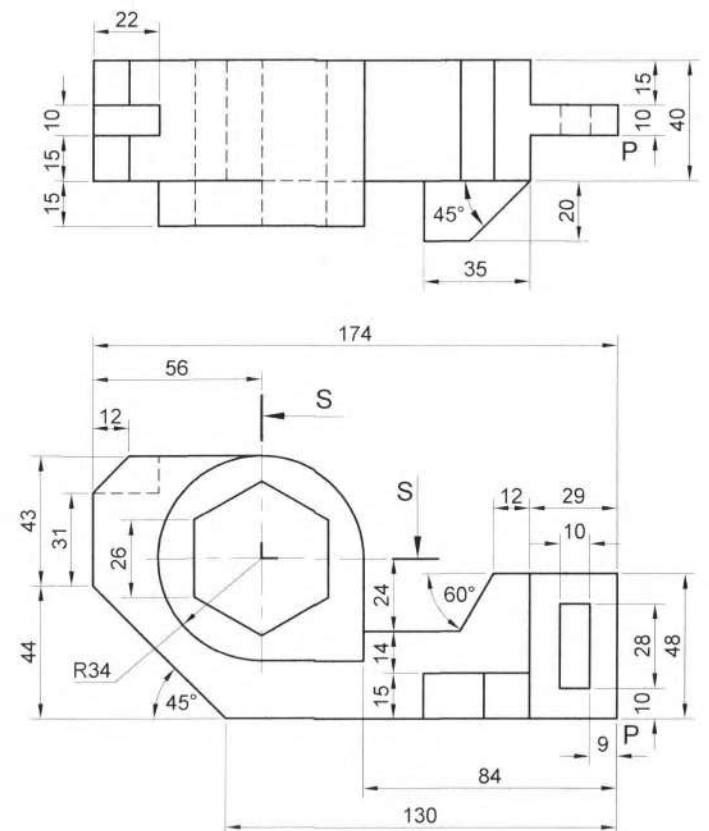
- The front view and top view of a gauge block
- The position of point P on the drawing sheet

Instructions:

Using scale 1 : 1, convert the orthographic views of the gauge block into a sectional isometric drawing on cutting plane S-S.

- Use P as the starting point and lowest point of the drawing.
- Show ALL construction.
- NO hidden detail is required.

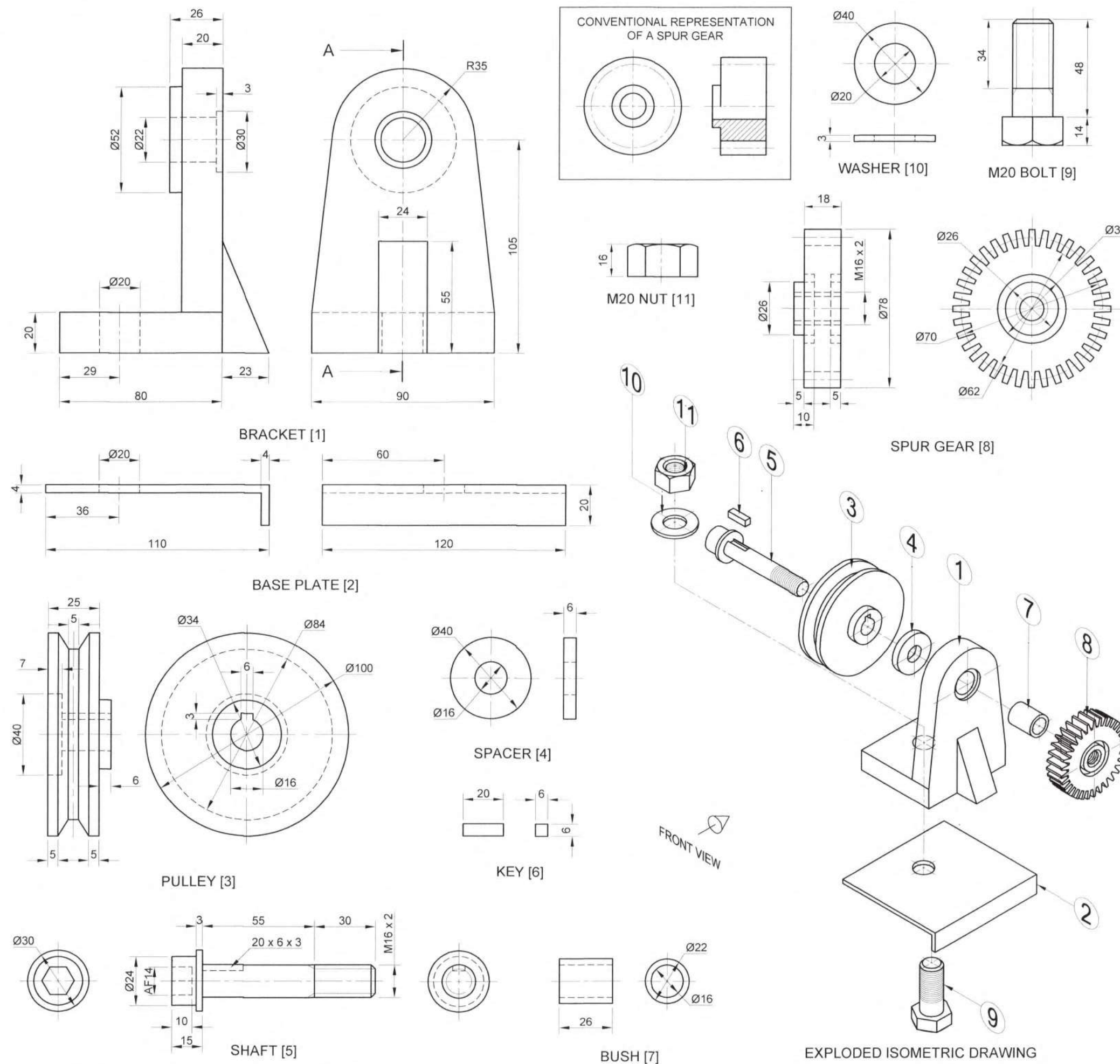
[40]



P

ASSESSMENT CRITERIA

1	PLACING/ORIENTATION + AUX. VIEWS	2			
2	FRONT PORTION	16 $\frac{1}{2}$			
3	MIDDLE + REAR PORTION	7			
4	HEXAGON	4 $\frac{1}{2}$			
5	CIRCLE + CL	5			
6	SECTIONED SURFACE + HATCHING	5			
PENALTIES (-)					
TOTAL		40			
EXAMINATION NUMBER					
EXAMINATION NUMBER					4

**QUESTION 4: MECHANICAL ASSEMBLY****Given:**

- Orthographic views of each part of a drive shaft support assembly
- The exploded isometric drawing of the parts of the drive shaft support assembly, showing the position of each part relative to all the others
- A conventional representation of a spur gear

Instructions:

- Answer this question on page 6.
- Draw, to scale 1 : 1 and in third-angle orthographic projection, the following views of the assembled parts of the drive shaft support assembly:

4.1 **A sectional front view**, on cutting plane A-A, as seen from the direction of the arrow on the exploded isometric drawing. The cutting plane is shown on the right view of the bracket (part 1).

4.2 **The right view**

NOTE:

- Planning is essential.
- ALL drawings must comply with the SANS 10111 guidelines.
- The convention of symmetry may NOT be applied.
- Show THREE faces of the M20 nut (part 11) and TWO faces of the M20 bolt head (part 9) in the front view.
- Show TWO faces of the hexagonal hole in the head of the shaft (part 5) in the front view.
- Draw the spur gear (part 8) as a conventional representation.
- Add cutting plane A-A.
- NO hidden detail is required.

[90]**PARTS LIST**

NO.	PART	QUANTITY	MATERIAL
1	BRACKET	1	MILD STEEL
2	BASE PLATE	1	MILD STEEL
3	PULLEY	1	CAST IRON
4	SPACER	1	MILD STEEL
5	SHAFT	1	STAINLESS STEEL
6	KEY	1	MILD STEEL
7	BUSH	1	BRASS
8	SPUR GEAR	1	STAINLESS STEEL
9	M20 BOLT	1	MILD STEEL
10	Ø40 WASHER	1	SPRING STEEL
11	M20 NUT	1	MILD STEEL

VBJW
ENGINEERING CC

25 AUGUSTUS AVE
DAWNRIIDGE
www.dss.co.za
062 292 9290

DRIVE SHAFT SUPPORT

ALL DIMENSIONS ARE IN MILLIMETRES.

**5**

FOR OFFICIAL USE ONLY	
INCORRECT ORTHOGRAPHIC PROJECTION	
INCORRECT OVERALL SCALE	
INCORRECT HATCHING	
PARTS NOT ASSEMBLED	
TOTAL PENALTIES (-)	

ASSESSMENT CRITERIA					
RIGHT VIEW					
		POSSIBLE	OBTAINED	SIGN	MODERATED
1	BRACKET + BASE PLATE	5 $\frac{1}{2}$			
2	GEAR + CL	2			
3	PULLEY + SHAFT	2			
SUBTOTAL		9 $\frac{1}{2}$			
SECTIONAL FRONT VIEW					
1	BASE	4			
2	BRACKET + RIB	10 $\frac{1}{2}$			
3	PULLEY	10			
4	SHAFT	11			
5	BUSH + KEY + SPACER	6 $\frac{1}{2}$			
6	SPUR GEAR	11			
7	M20 NUT + WASHER	5			
8	M20 BOLT	7 $\frac{1}{2}$			
SUBTOTAL		65 $\frac{1}{2}$			
GENERAL					
1	CENTRE LINES	2			
2	CUTTING PLANE	3			
3	ASSEMBLY	10			
SUBTOTAL		15			
TOTAL		90			
PENALTIES (-)					
GRAND TOTAL					
EXAMINATION NUMBER					
EXAMINATION NUMBER					6



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MAY/JUNE 2025

MARKING GUIDELINES

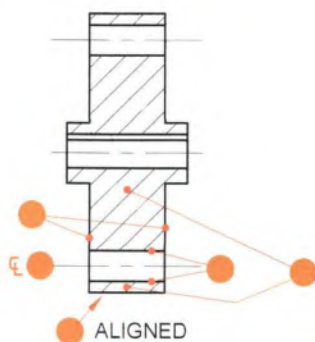
MARKS: 100

These marking guidelines consist of 7 pages.

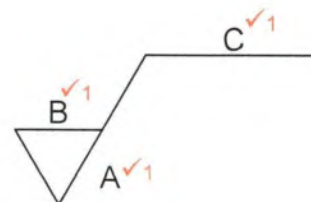
ANSWERS		
1	SAMANTHA	1
2	CLAMPIT TOOLS CC	1
3	AutoCAD 2024	1
4	THIRD-ANGLE ORTHOGRAPHIC / TAOP	1
5	MILD STEEL	1
6	2	1
7	860°	1
8	TOP VIEW	1
9	DETAIL T	1
10	A: R2 B: 9 C: R7 D: Ø122 E:70	5
11	ROUNDING	1
12	BOLT	1
13	R63	1
14	REVOLVED SECTION	1
15	PART SECTION	1
16	SITE WELD / FIELD WELD	1
17	25 = LENGTH 75 = PITCH	2
18	MAXIMUM: 40,23 MINIMUM: 39,9	2
19	See below	3
20		3
TOTAL		30

ANSWER 19

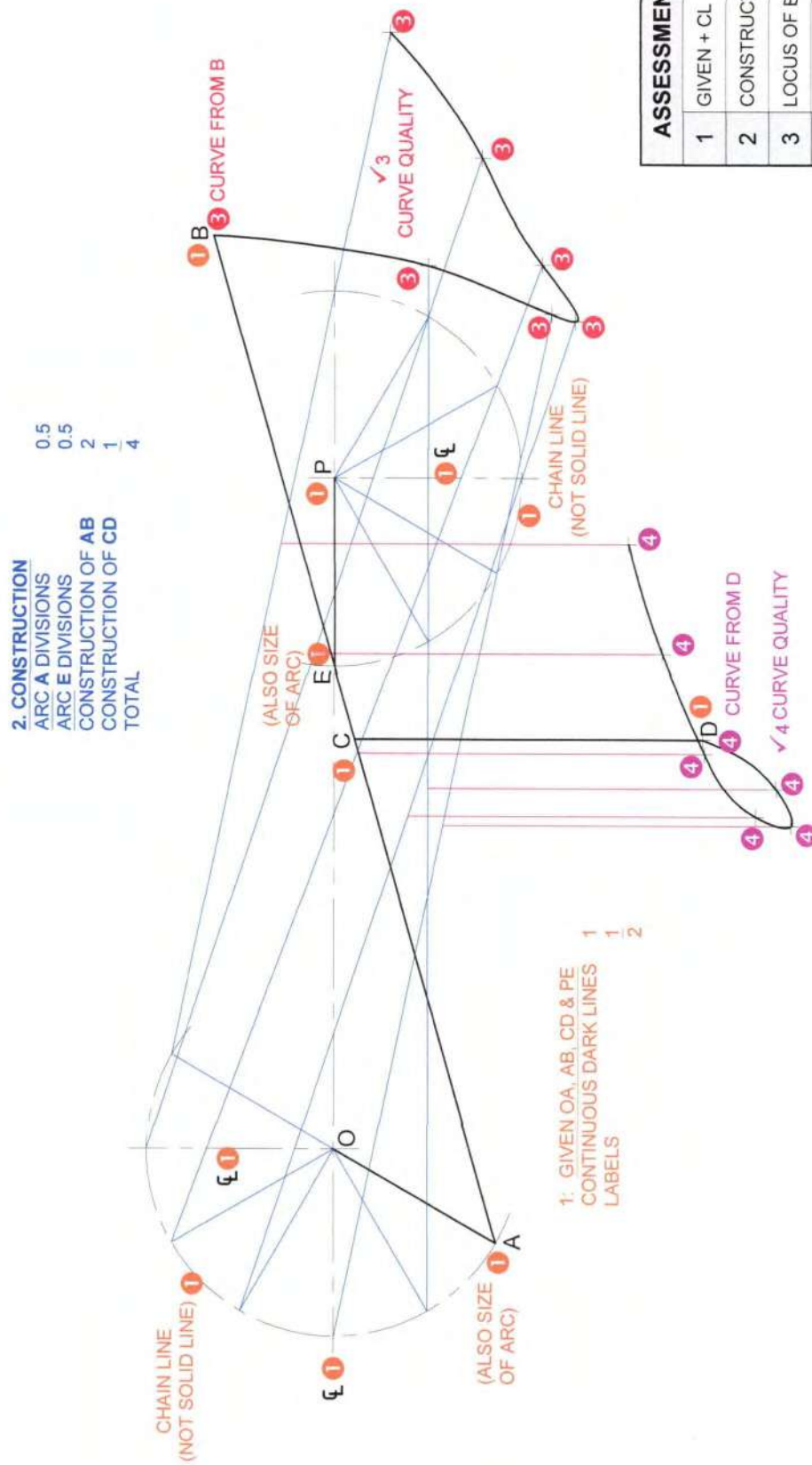
● FREEHAND



ANSWER 20



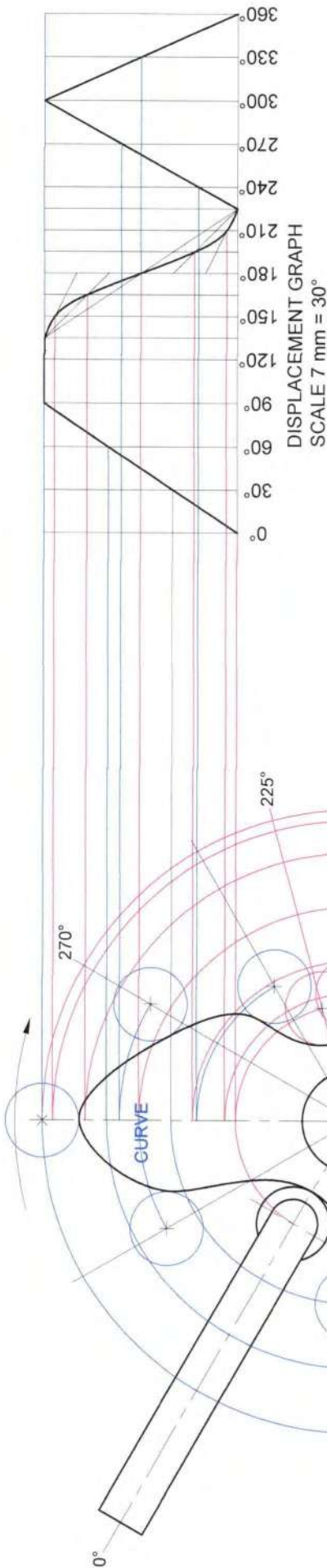
PAPER 2 QUESTION 1
GRADE 12
DBE MAY/JUNE 2025
MARKING GUIDELINES



ASSESSMENT CRITERIA 2.1		
1	GIVEN + CL	7 $\frac{1}{2}$
2	CONSTRUCTION	4
3	LOCUS OF B	4 $\frac{1}{2}$
4	LOCUS OF D	4 $\frac{1}{2}$
SUBTOTAL		20 $\frac{1}{2}$

PAPER 2 QUESTION 2.1
GRADE 12

DBE MAY/JUNE 2025
MARKING GUIDELINES



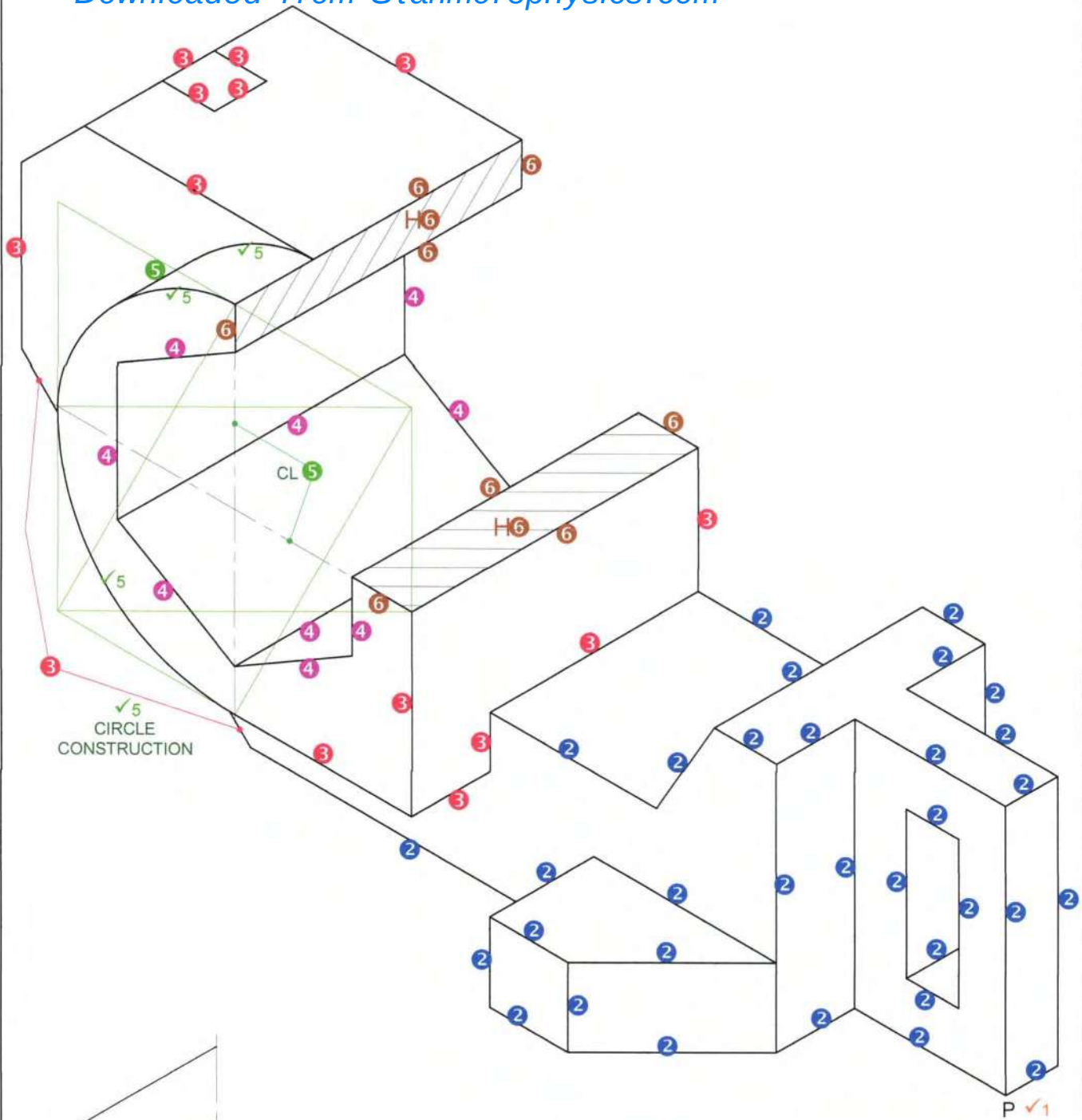
ANSWER
MOTION FROM 135° TO 225°: **UNIFORM ACCELERATION AND RETARDATION**

- 1. CONSTRUCTION**
- CIRCLE DIVISION 1
 - STARTING ON ROLLER-FOLLOWER AS 0° 1
 - TRANSFERRING FROM GRAPH 1
 - PLOT DIRECTION (ANTI-CLOCKWISE) 1
 - ARROW (CLOCKWISE) 1
 - TOTAL 5

- 2. CAM PROFILE**
- PLOTTED CENTRE POINTS (14 x 0.5) 7
 - Ø12 ROLLERS (1 - 5 = 0.5, 6 - 9 = 1, 10 - 12 = 1.5, 13 + 14 = 2) 2
 - POINTS OF TANGENCY (1 - 5 = 0.5, 6 - 9 = 1, 10 - 12 = 1.5, 13 + 14 = 2) 2
 - POINTS OF TANGENCY TO GIVEN ROLLER 0.5
 - CURVES AND ARC QUALITY 2
 - TOTAL 13.5

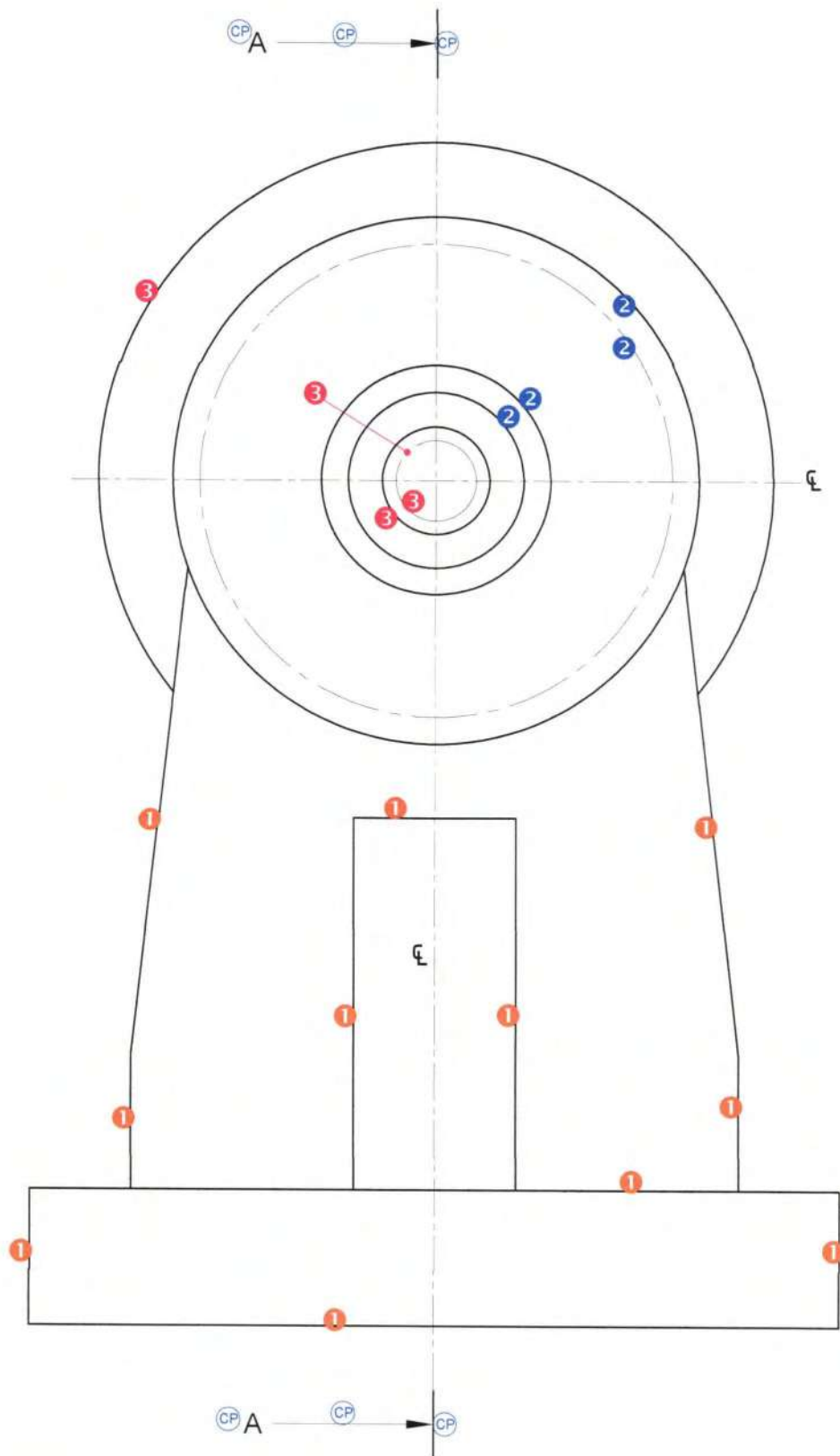
ASSESSMENT CRITERIA 2.2			
1	CONSTRUCTION	5	
2	CAM PROFILE	13 1/2	
3	TYPE OF MOTION	1	
SUBTOTAL		19 1/2	

PAPER 2 QUESTION 2.2
GRADE 12
DBE MAY/JUNE 2025
MARKING GUIDELINES



ASSESSMENT CRITERIA		
1	PLACING/ORIENTATION + AUX. VIEWS	2
2	FRONT PORTION	16 $\frac{1}{2}$
3	MIDDLE + REAR PORTION	7
4	HEXAGON	4 $\frac{1}{2}$
5	CIRCLE + CL	5
6	SECTIONED SURFACE + HATCHING	5
TOTAL		40

PAPER 2 QUESTION 3
GRADE 12
DBE MAY/JUNE 2025
MARKING GUIDELINE



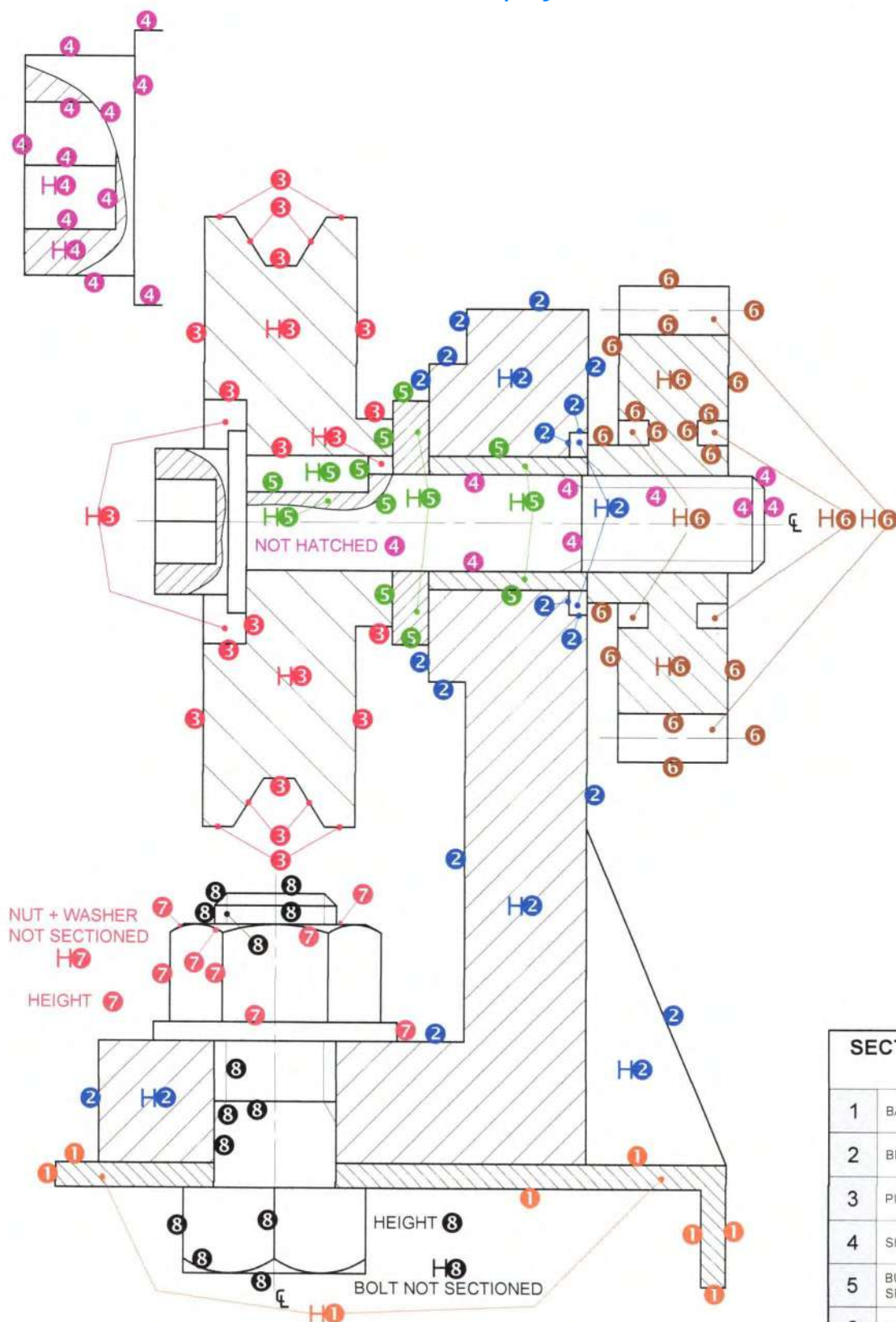
1. CENTRE LINES (CL)
SANS COMPLIANT
CENTRE LINES (1 - 2 = 0.5; 3 - 4 = 1)

1
1
2

RIGHT VIEW

1	BRACKET + BASE PLATE	5 $\frac{1}{2}$
2	GEAR + CL	2
3	PULLEY + SHAFT	2
SUBTOTAL		9 $\frac{1}{2}$

PAPER 2 QUESTION 4
GRADE 12
DBE MAY/JUNE 2025
MARKING GUIDELINE



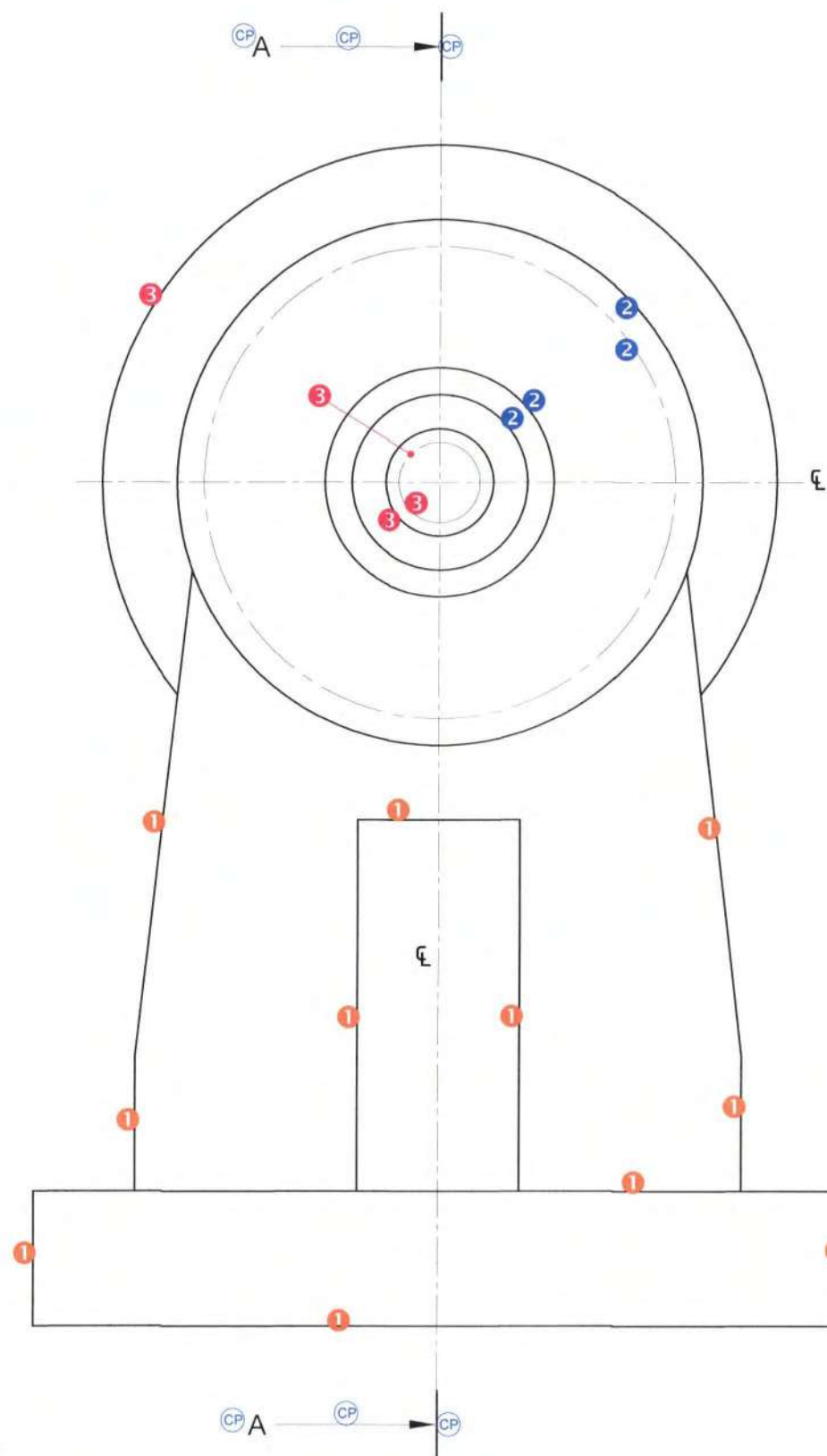
SECTIONAL FRONT VIEW

1	BASE	4
2	BRACKET + RIB	10 $\frac{1}{2}$
3	PULLEY	10
4	SHAFT	11
5	BUSH + KEY + SPACER	6 $\frac{1}{2}$
6	SPUR GEAR	11
7	M20 NUT + WASHER	5
8	M20 BOLT	7 $\frac{1}{2}$
SUBTOTAL		65 $\frac{1}{2}$

3. ASSEMBLY

1 MARK FOR EVERY COMPONENT CORRECTLY ASSEMBLED (11 PARTS - 1) = 10

PAPER 2 QUESTION 4
GRADE 12
DBE MAY/JUNE 2025
MARKING GUIDELINE



ASSESSMENT CRITERIA					
RIGHT VIEW					
		POSSIBLE	OBTAINED	SIGN	MODERATED
1	BRACKET + BASE PLATE	5 $\frac{1}{2}$			
2	GEAR + CL	2			
3	PULLEY + SHAFT	2			
SUBTOTAL		9 $\frac{1}{2}$			
SECTIONAL FRONT VIEW					
1	BASE	4			
2	BRACKET + RIB	10 $\frac{1}{2}$			
3	PULLEY	10			
4	SHAFT	11			
5	BUSH + KEY + SPACER	6 $\frac{1}{2}$			
6	SPUR GEAR	11			
7	M20 NUT + WASHER	5			
8	M20 BOLT	7 $\frac{1}{2}$			
SUBTOTAL		65 $\frac{1}{2}$			
GENERAL					
1	CENTRE LINES	2			
2	CUTTING PLANE	3			
3	ASSEMBLY	10			
SUBTOTAL		15			
TOTAL		90			
PENALTIES (-)					
GRAND TOTAL					